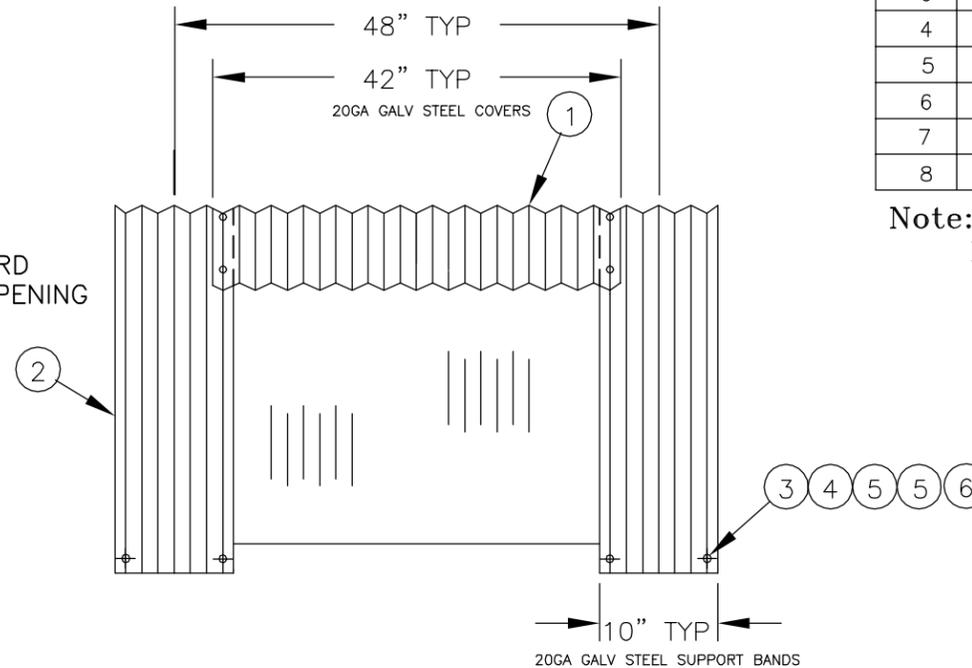
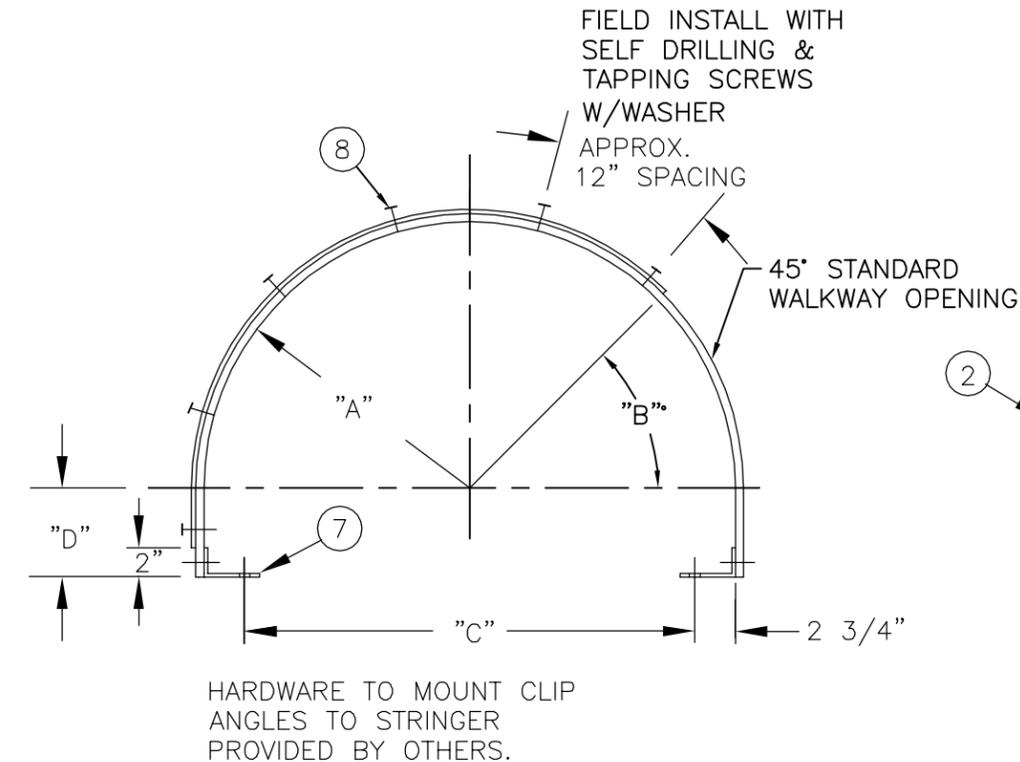


CHCS SERIES 3/4 CORRUGATED STATIONARY COVERS

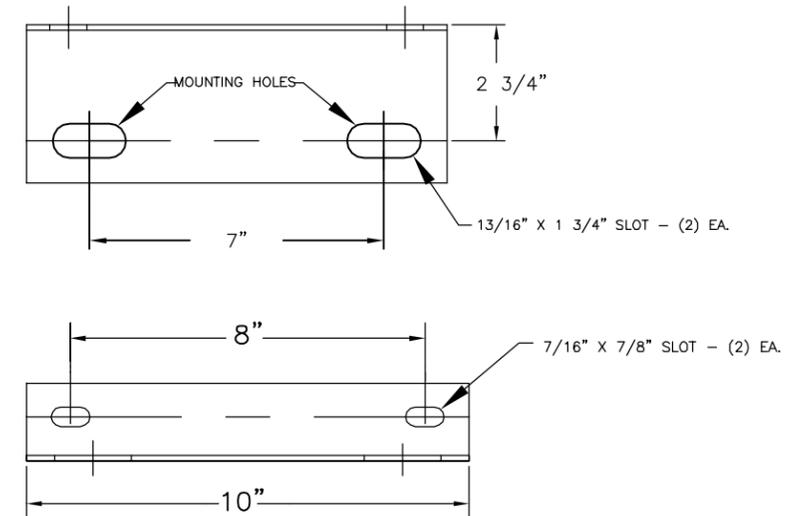
MATERIAL: (All Dimensions are standard. Other options are available upon request)

STANDARD COVERS AND BANDS ARE GALVANIZED STEEL.
ALUMINUM, STAINLESS STEEL AND PAINTED ARE AVAILABLE.
CORRUGATIONS 1/2" X 2.67"



PARTS LIST PER ASSEMBLY				
ITEM	PART NUMBER	DESCRIPTION	QTY	TOTAL
1	CHCS75_GC40	Cover, stationary, corr, galv stl	P/C	-
2	CHCS_GB10	Support band, corr, galv g-90	-	P/B
3	516HN-ZN	Nut, hex, 5/16-18, zinc plt	0	4
4	516LW-ZN	Lock washer, 5/16", zinc plt	0	4
5	516FW-ZN	Washer, flat, 5/16", zinc	0	8
6	516-1HB-ZN	Bolt, hex head, 5/16"-18 x 1"	0	4
7	CA7-G	Clip angle 7" hole spacing-std	0	2
8	14-78LS/W-ZN	1/4"x7/8" lap screw w/washer	-	0
				VARIES

Note: All standard hardware is grade 2, zinc plated. Hot dipped galvanized, stainless steel or painted available upon request.



CLIP ANGLE FOR CORRUGATED BAND - SECTION "A-A"

SPECIFICATIONS

ASSEMBLY NO.	BELT WIDTH	"A"	"B"	"C"	**"D"
CHCS7518GA40	18"	16 1/4"	45°	27"	6"
CHCS7520GA40	20"	17 1/4"	45°	29"	6"
CHCS7524GA40	24"	19 1/4"	45°	33"	6"
CHCS7530GA40	30"	22 1/4"	45°	39"	6"
CHCS7536GA40	36"	25 1/4"	45°	45"	6"
CHCS7542GA40	42"	28 1/4"	45°	51"	6"
CHCS7548GA40	48"	31 1/4"	45°	57"	6"
CHCS7554GA40	54"	34 1/4"	45°	63"	6"
CHCS7560GA40	60"	37 1/4"	45°	69"	6"
CHCS7572GA40	72"	43 1/4"	45°	81"	6"
CHCS7584GA40	84"	49 1/4"	45°	93"	6"

INSTALLATION PROCEDURE

1. Drill 11/16" dia. holes in conveyor support to match clip angles [7] and desired support band spacing.
2. Bolt clip angles to support bands [2] using 5/16" hardware [3-6].
3. Locate support bands on conveyor and attach with 5/8" fasteners. Normally this hardware is not furnished by RPS. Bands must be perpendicular to conveyor support.
4. Position covers [1] on support bands and attach with lap/tek screws [8].

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** 6" is std tangent, other available upon request.